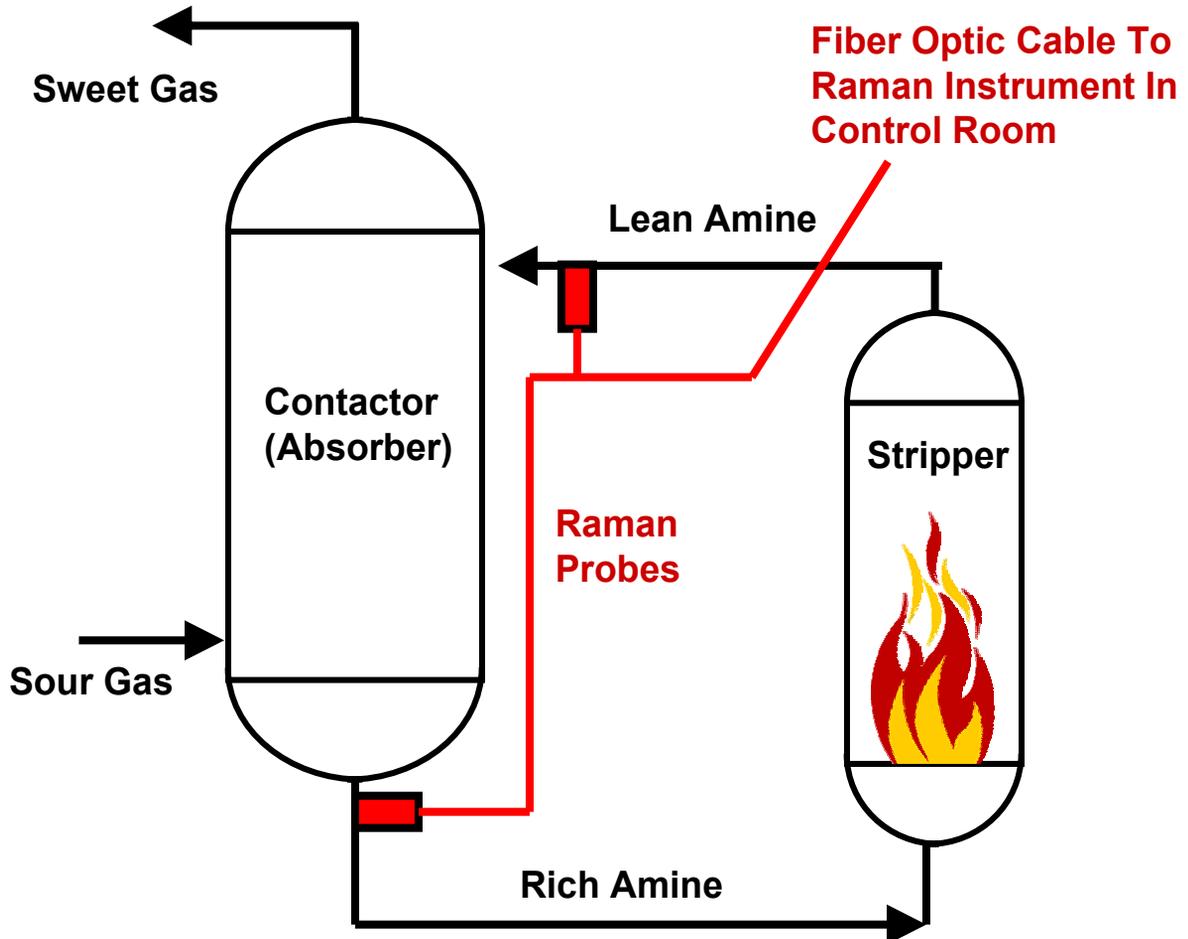


TYPICAL AMINE PROCESS



Typical amine process with the locations of the Raman probes used to monitor the rich and lean amines shown in red.